



05-31-16 3D Printer Nozzle Heating Warning

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INTRODUCTION

When the 3D print head is installed, it is important to not leave the nozzle heated for extended periods without extruding. If you heat the nozzle in the manual control window, you should only keep it at the elevated temperature while working with the extruder. Leaving the nozzle at printing temperatures without extruding for an extended period may overcook the plastic inside the nozzle leading to pre-mature clogging.

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