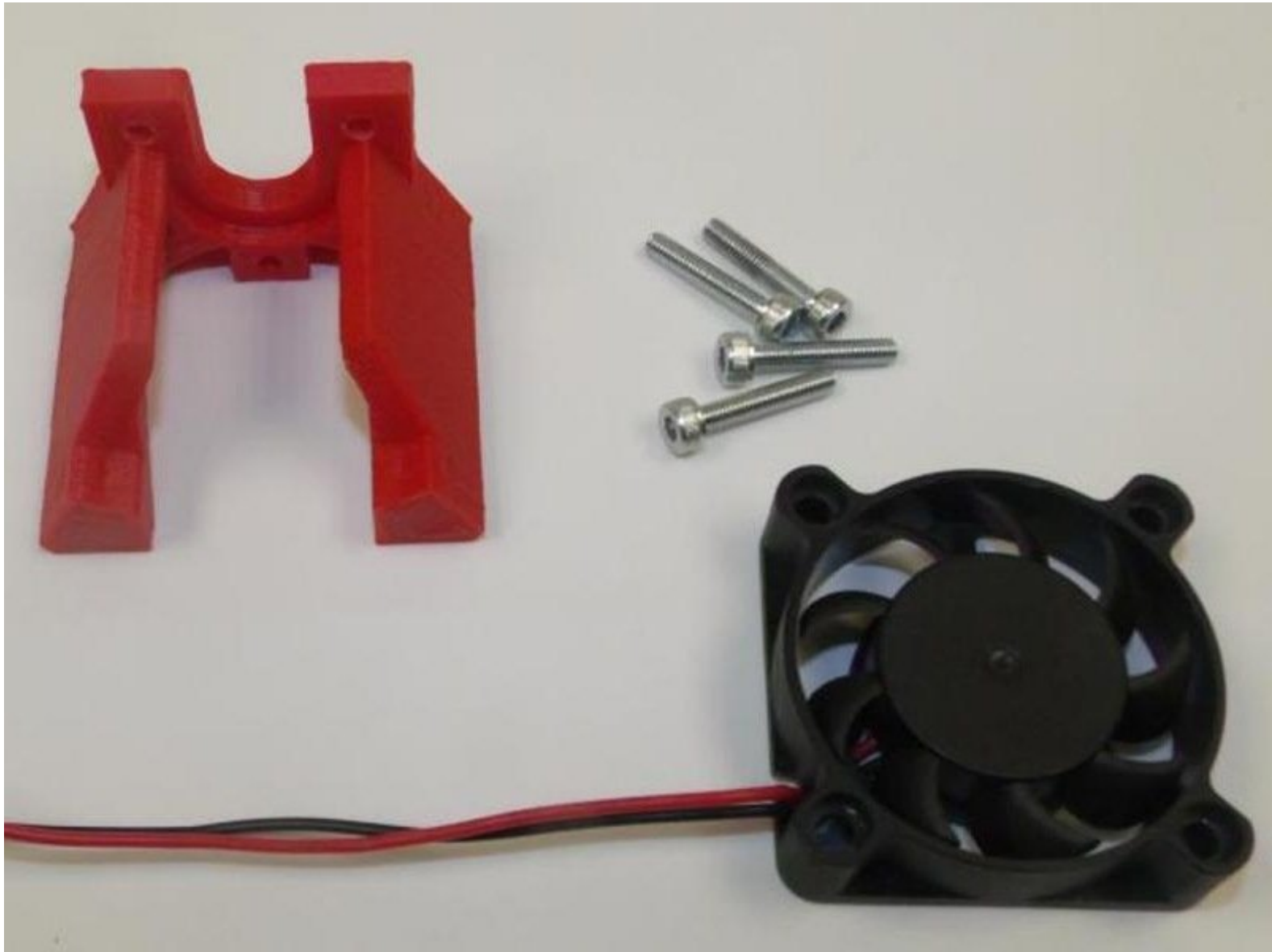


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G - Hot-End Fan Assembly

Written By: HKBay



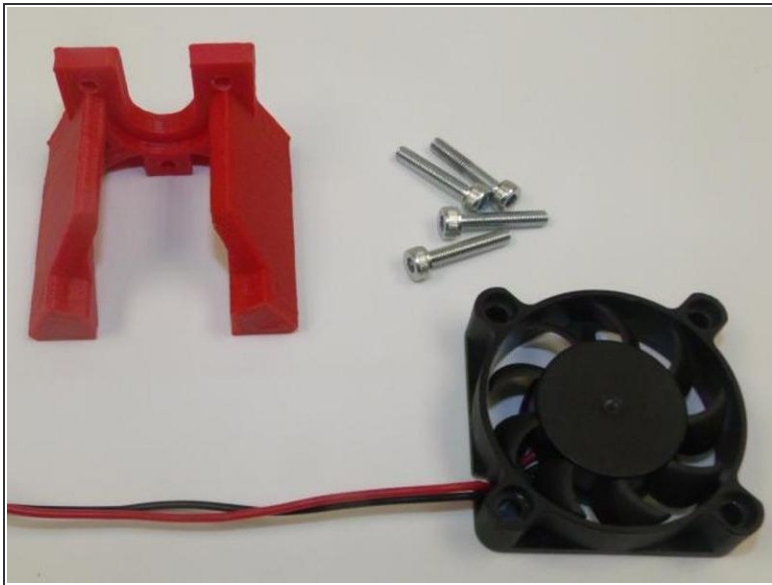
**TOOLS:**

- Hex key; ball ended, long arm, 2.5mm (1)

**PARTS:**

- fan bracket (1)
- 40mm fan (1)
- M3x16 screws (4)
- J-Head assembly (1)

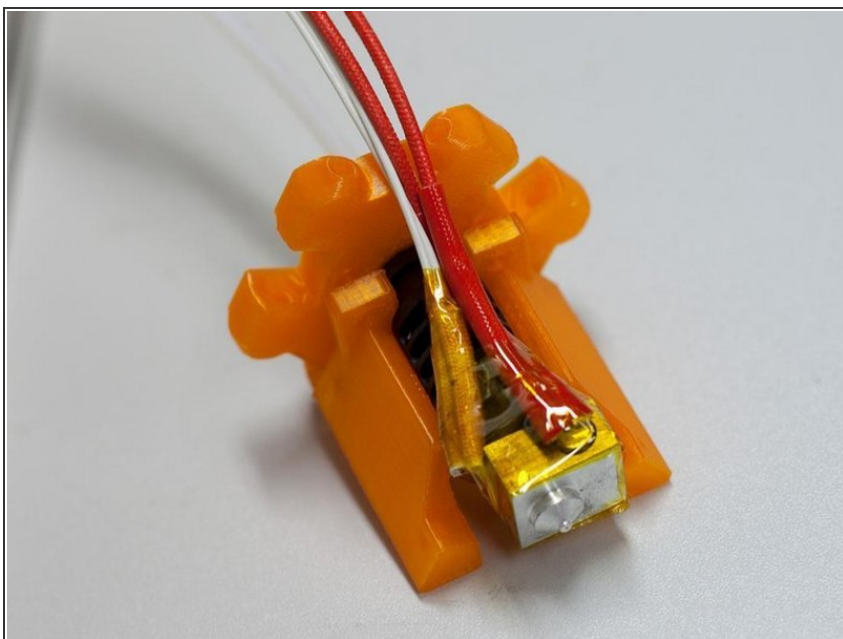
Step 1 — G - Hot-End Fan Assembly



⚠ Make sure you add NO pressure on the fan blades, as it very easily breaks!

- Fit the fan to the bracket as shown, with label facing towards the bracket and cables on top left.
- i** The M3x16 screws will cut their own threads into the plastic - be careful not to over-tighten.

Step 2



- Then fit the hot-end to the fan assembly. Place the fan flat on the table and push the hot-end from the top all the way into the groove.
- i** It is important that the hot-end sits all the way inside the groove as otherwise the holes will not align with the effector plate later!
- ⚠** Make sure you do not press against the fan blades!

