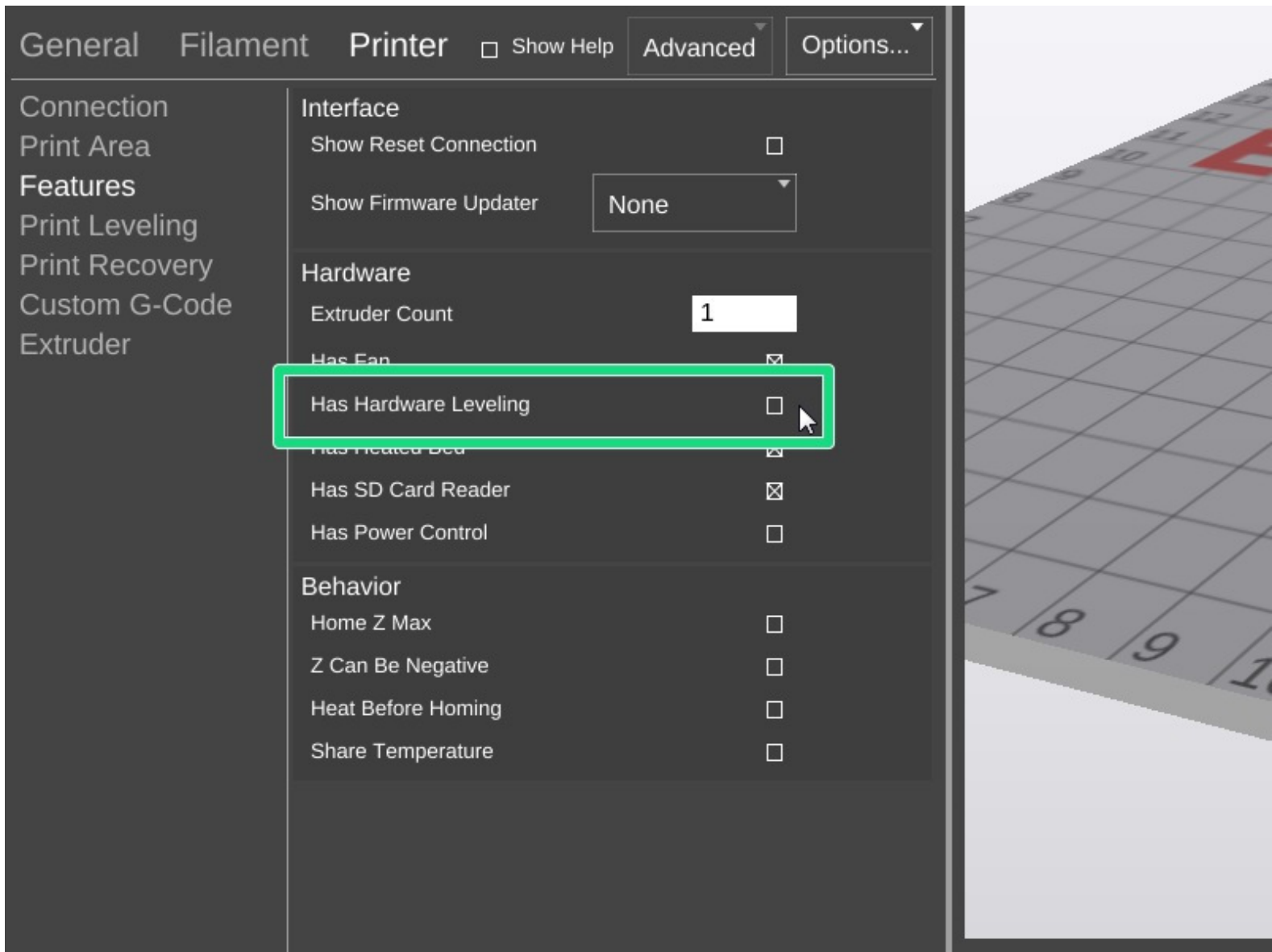


# MatterHackers

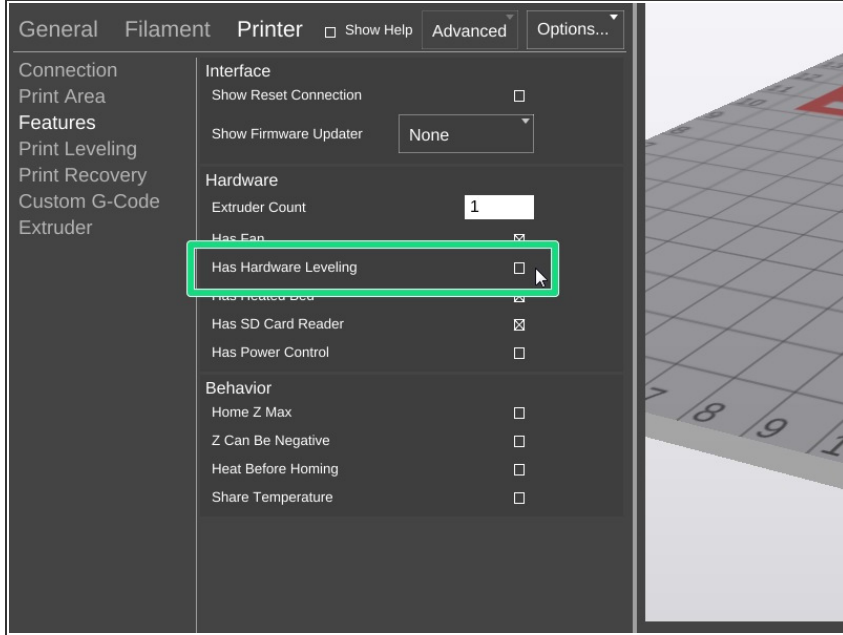
## How To Show and Use MatterControl Print Leveling

Switch from using your printer's built-in hardware leveling to MatterControl's Software Print Leveling.

Written By: Ryan Lutz

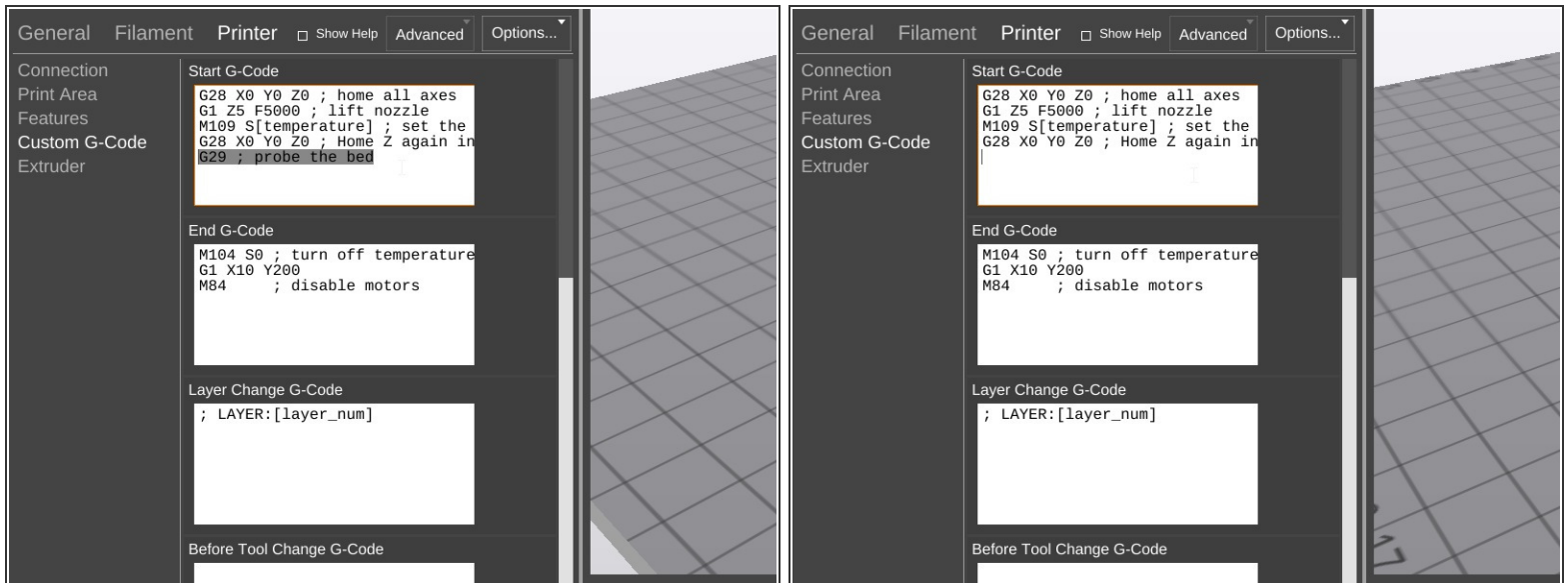


## Step 1 — How To Show and Use MatterControl Print Leveling



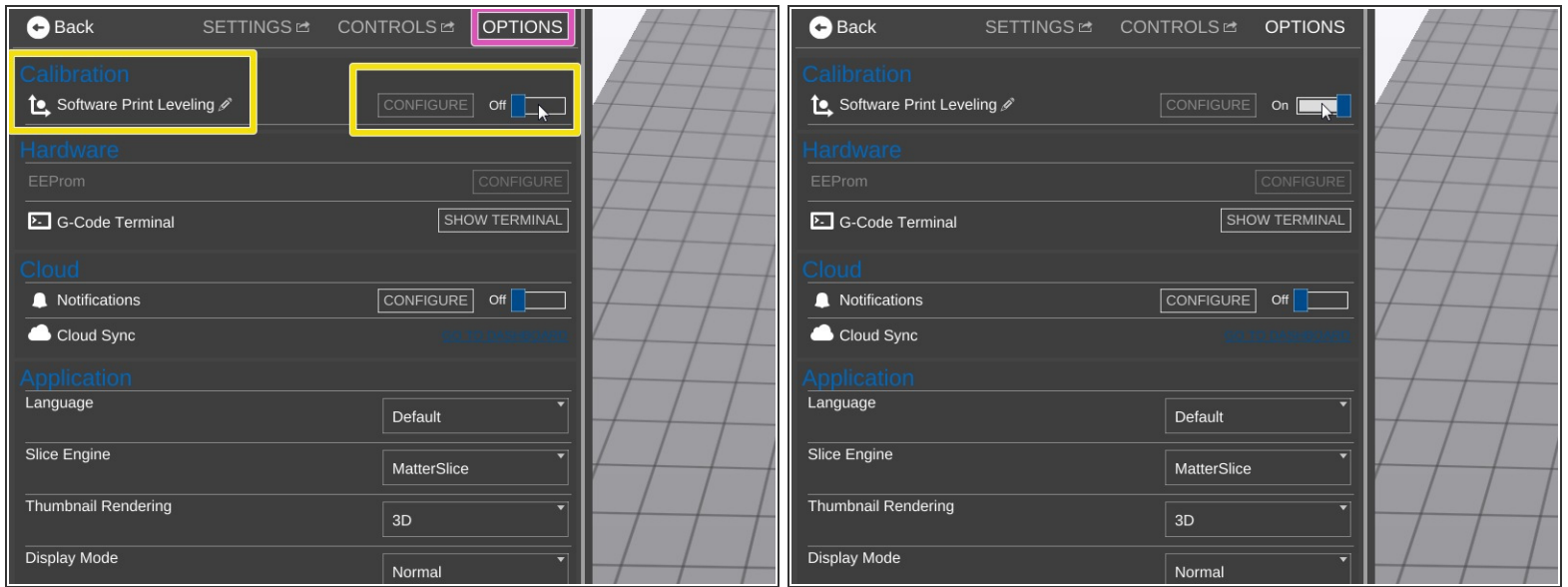
- From the MatterControl main screen, navigate to '[Settings & Controls](#)' -> [SETTINGS](#) -> [Printer](#) -> [Features](#).
- Uncheck the box for 'Has Hardware Leveling'.

## Step 2



- Navigate to [SETTINGS](#) -> [Printer](#) -> [Custom G-Code](#).
- In the '[Start G-Code](#)' section, delete the line containing the command G29.
- ① The ; indicates a comment. You can delete the ; and any text after it on the same line as the G29 but all you really need to delete is the G29.

### Step 3



- Navigate to OPTIONS.
- You should now see the Calibration section with [Software Print Leveling](#) accessible. You can enable it, or configure it for use then enable it.

This document was last generated on 2017-06-20 01:53:23 AM.