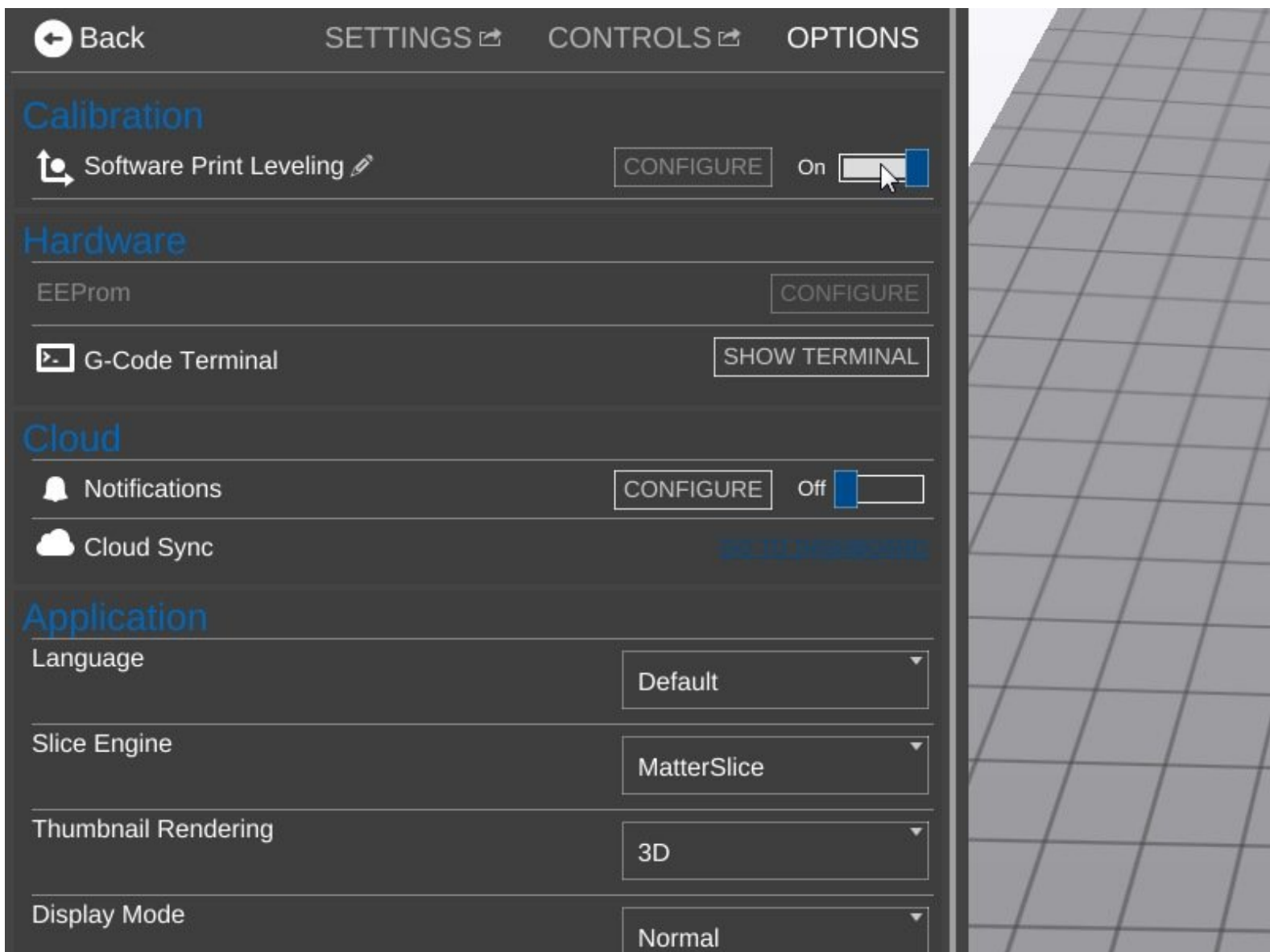


MatterHackers

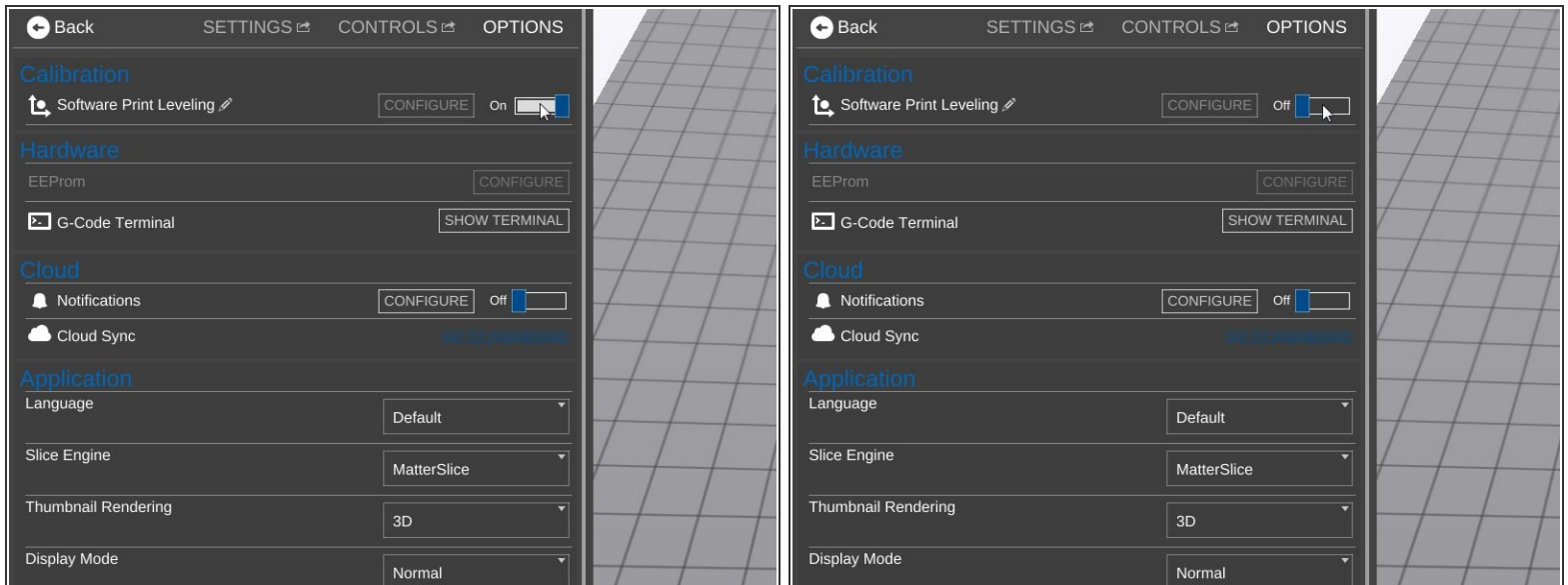
To Hide Software Print Leveling and Use the Printer's Firmware Leveling

Switch from using MatterControl's Software Print Leveling to your printer's built-in hardware leveling.

Written By: Ryan Lutz

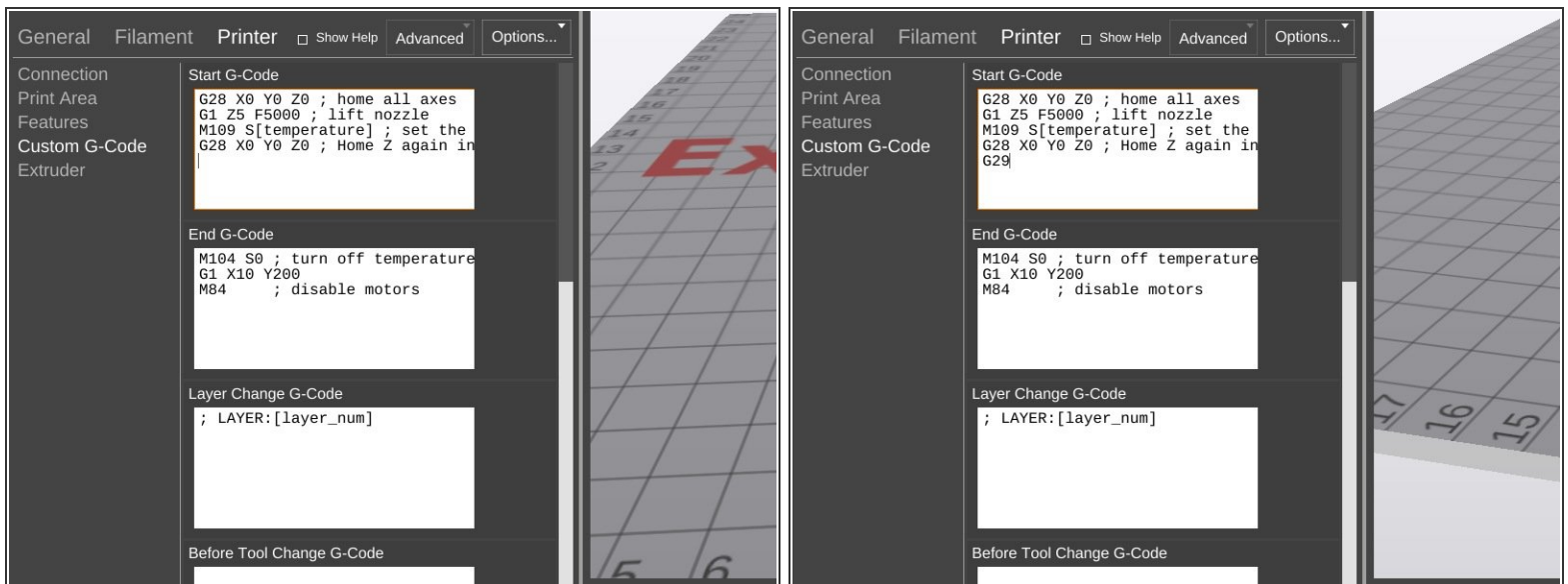


Step 1 — To Hide Software Print Leveling and Use the Printer's Firmware Leveling



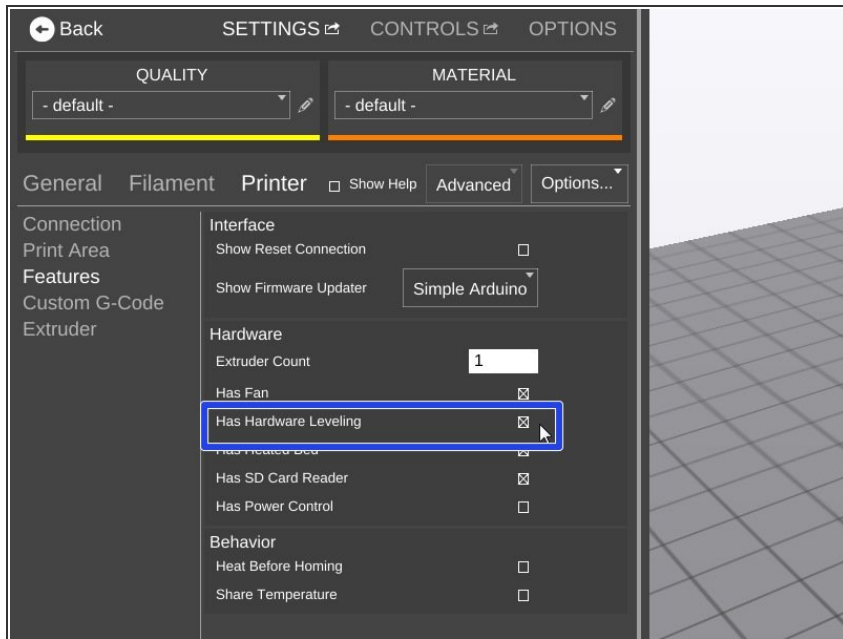
- From the MatterControl main screen, navigate to ['Settings & Controls' -> OPTIONS](#).
- In the Calibration section, switch [Software Print Leveling](#) to off.

Step 2



- Navigate to [SETTINGS -> Printer -> Custom G-Code](#).
- In the ['Start G-Code'](#) field, add the command 'G29' (no quotes) after the last line.

Step 3



- Navigate to [SETTINGS -> Printer -> Features](#).
- Check the box for '[Has Hardware Leveling](#)'.