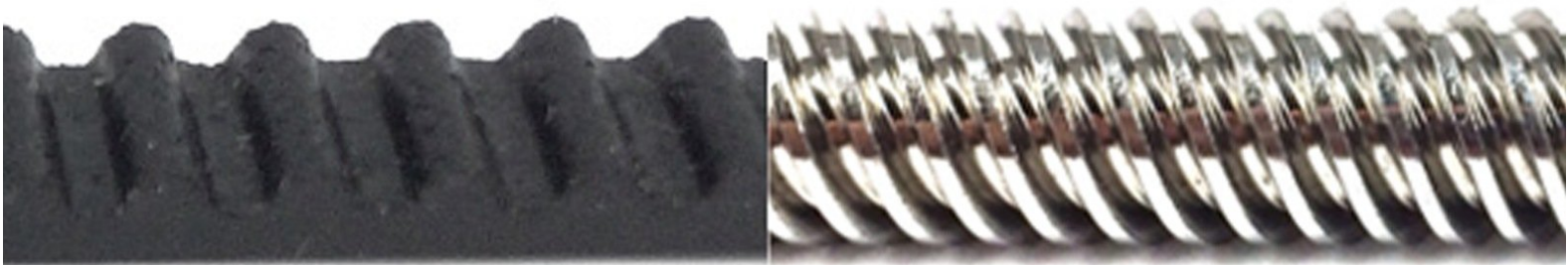


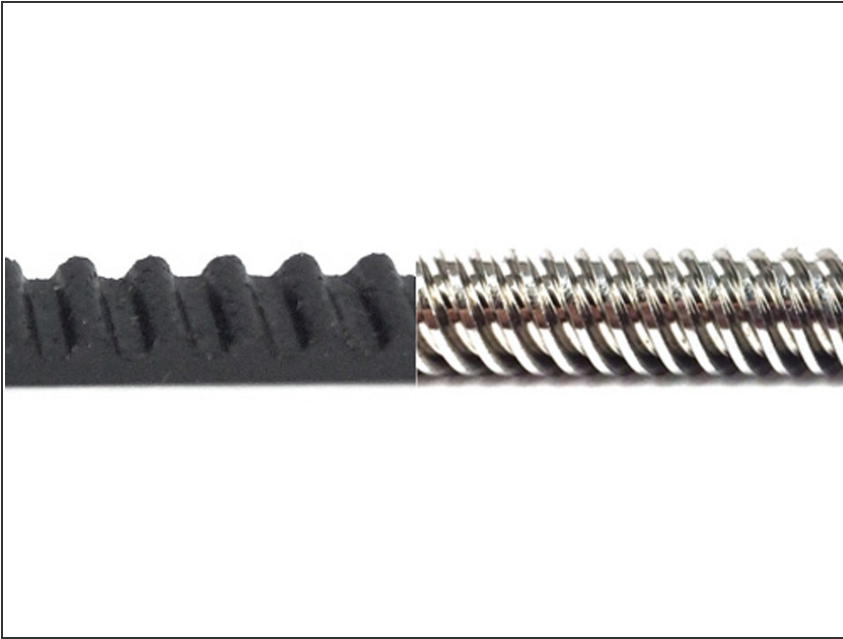


Assembling Your Original WorkBee Screw Conversion Kit

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Step 1 — Conversion Process



- The WorkBee Screw Conversion kit is intended to convert an older style belt drive V1.0 WorkBee, to a new V2.0 WorkBee.
 - ⚠ It is not intended to convert an existing screw drive machine to a larger screw drive machine.
 - ⚠ Some of the belt drive parts will be re-used. Please do not discard any parts until you have finished the re-assembly.
- To convert a V1.0 WorkBee to a V2.0 old WorkBee, the Y-End-Plates, and Y-Plates will need reversing. Therefore we recommend dis-assembling these plates completely.
 - In addition, remove the X-Axis NEMA23 Stepper Motor and any parts associated with the belt transmission system.
- Once the above plates and parts have been disassembled, follow the [Archive - Assembling Your WorkBee - V2.0](#), carefully comparing the images and text to what you have in front of you.
 - What you have in front of you should exactly match the guides.
 - Please continue to follow all the software setup guides, as the system settings will be different.

Thanks for following the guide. Any issues, please contact us!