



Installing Module - Print Head Assembly

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**TOOLS:**

- [3mm Allen Driver](#) (1)
- [Short piece of 3mm filament](#) (1)

**PARTS:**

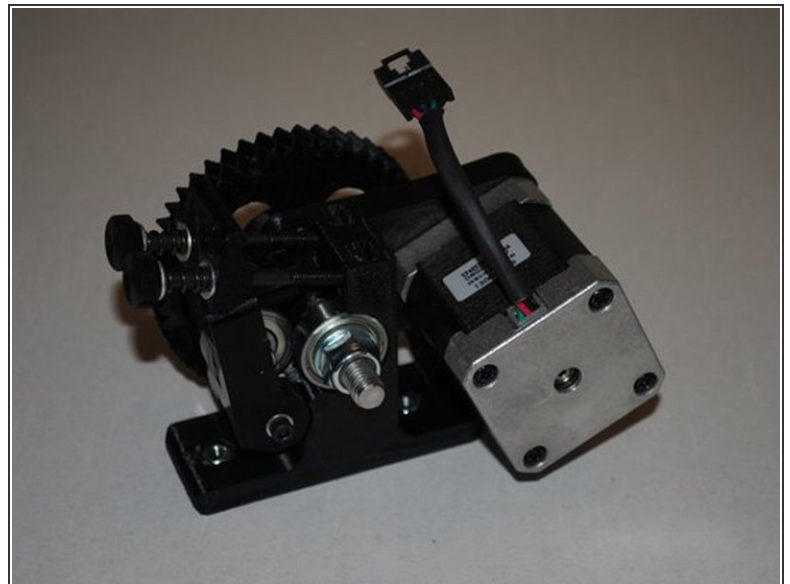
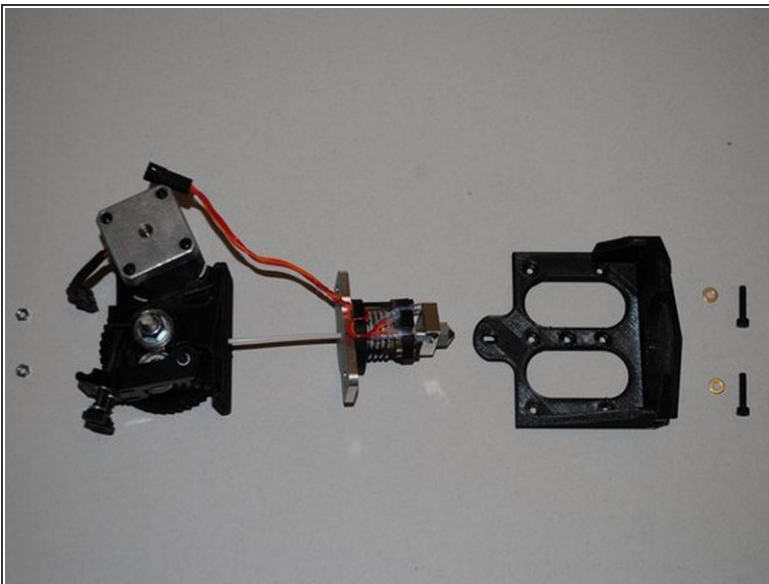
- [Extruder Assembly](#) (1)
- [Extruder Mount](#) (1)
- [Budaschnozzle 2.0c with 0.35 nozzle.](#) (1)
- [M4 x 20 SHCS](#) (1)
- [M4 Washer](#) (1)

Step 1 — Installing Module - Print Head Assembly



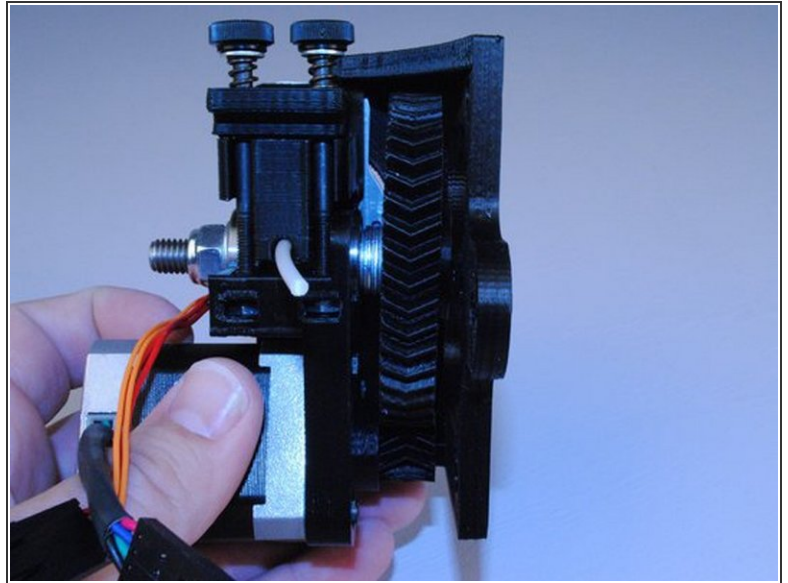
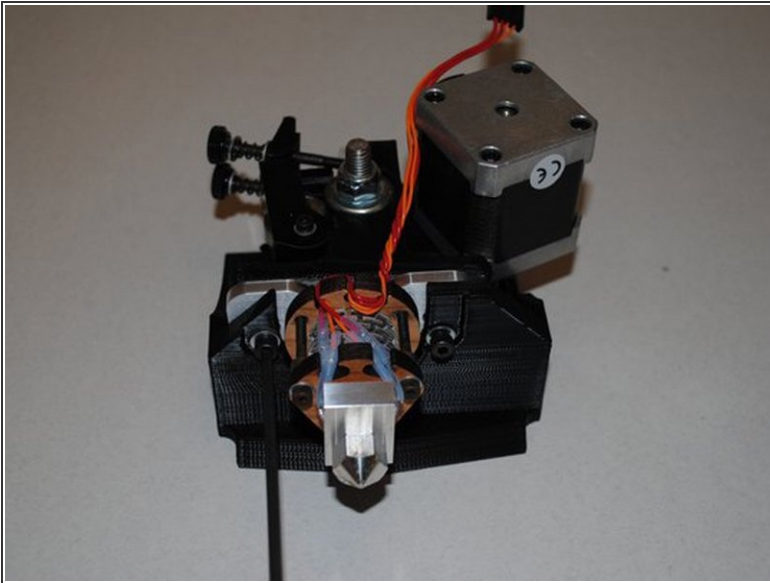
- GATHER THE PARTS FOR THE PRINT HEAD ASSEMBLY
- Parts: Extruder Assembly Extruder Mount Budaschnozzle 2.0c with 0.35 nozzle. M4 x 20 SHCS M4 Washer
- Tools: 3mm Allen Driver Short piece of 3mm filament

Step 2



- ASSEMBLE PRINT HEAD
- Slide the piece of filament through the extruder and into the Budaschnozzle.
- Insert 2x M4 nuts into the mounting flange of the extruder body.

Step 3



- ASSEMBLE PRINT HEAD (continued)
- Using 2x M4 x 20 SHCS and M4 washers, assemble the Budaschnozzle, extruder and extruder mount together.
- Verify the gear does not rub the mount.