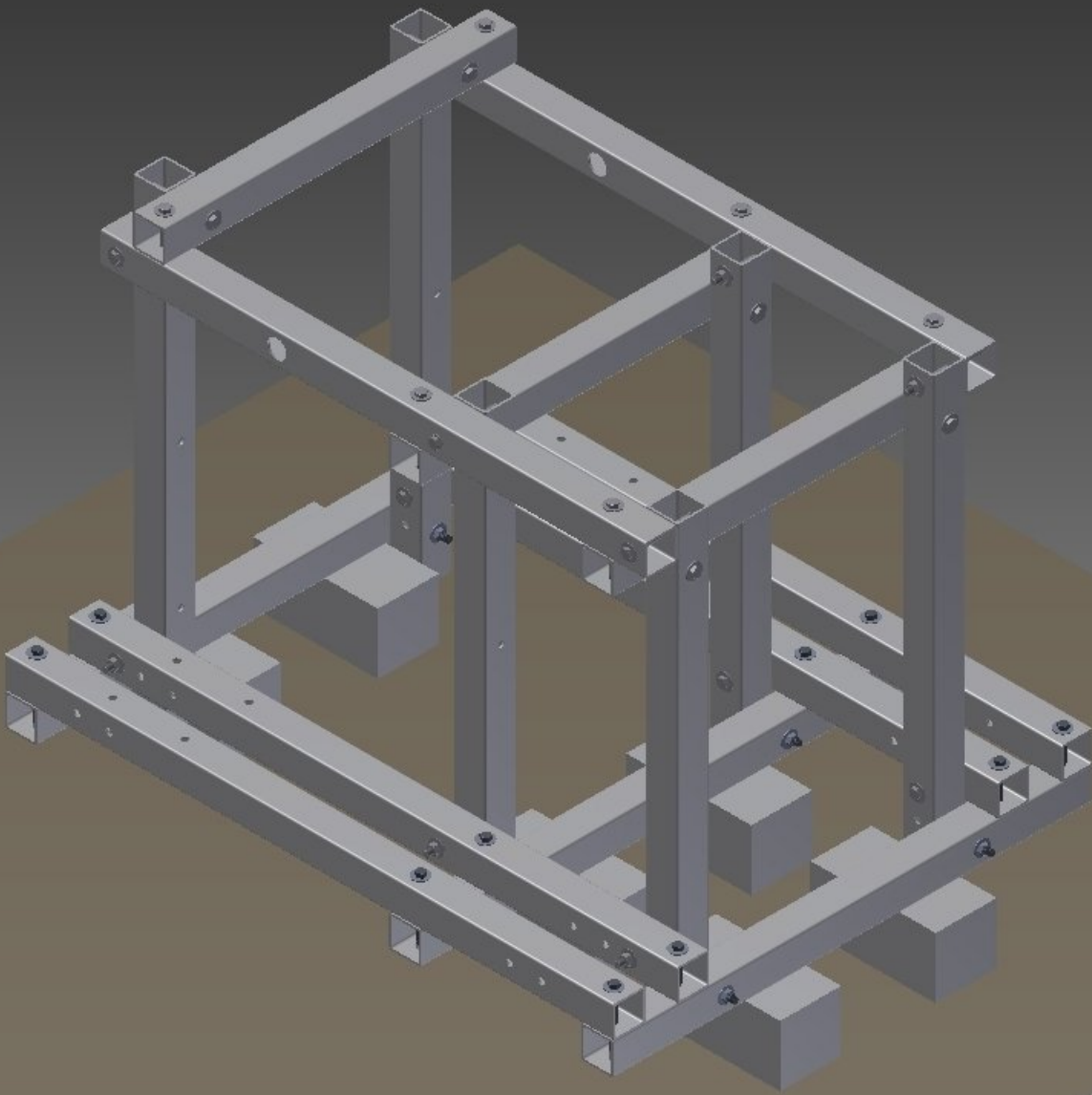




# LifeTrac: Assemble Frame

Assembling the LifeTrac Frame.

Written By: Dozuki System



# INTRODUCTION

For more information go [here](#).



## TOOLS:

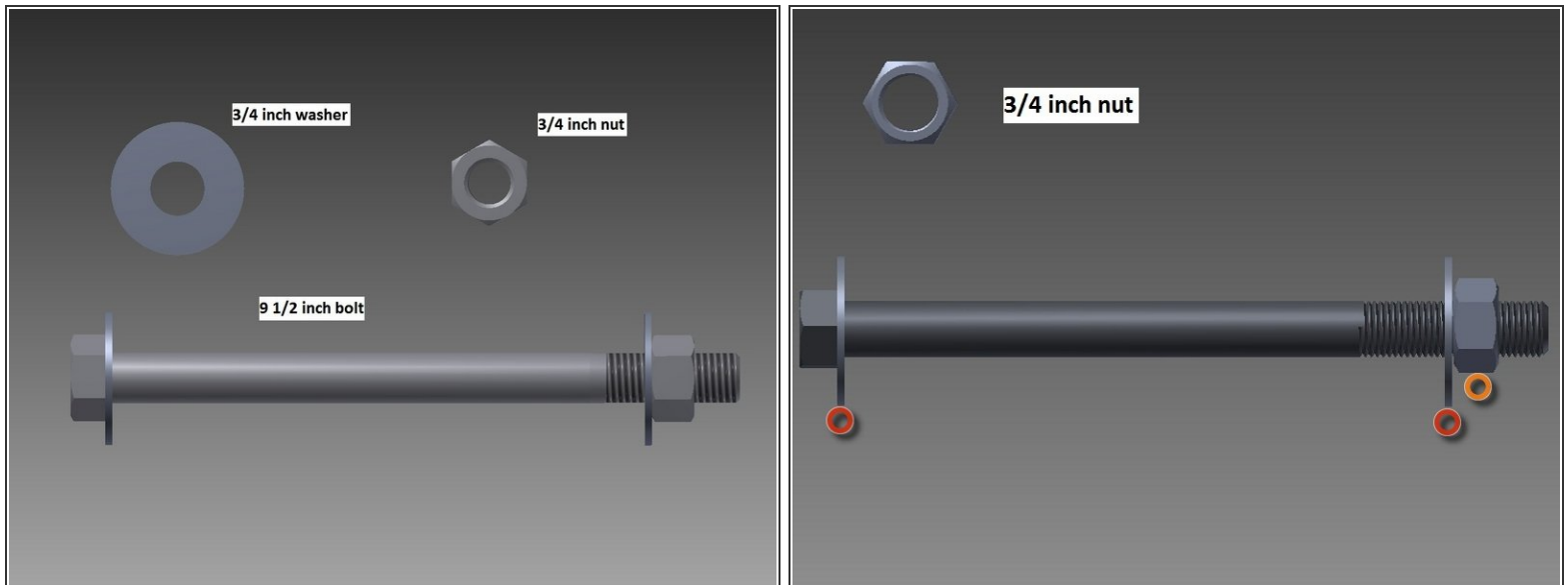
- [1-1/8" wrench](#) (1)
- [Blocks](#) (1)
- [Crescent wrench](#) (1)
- [Hammer](#) (1)
- [hand electric drill](#) (1)
- [Jig](#) (1)
- [Punch](#) (1)
- [reamer bit](#) (1)
- [Socket set and ratchet, or various wrenches](#) (1)
- [Spirit level](#) (1)
- [Triangle](#) (1)



## PARTS:

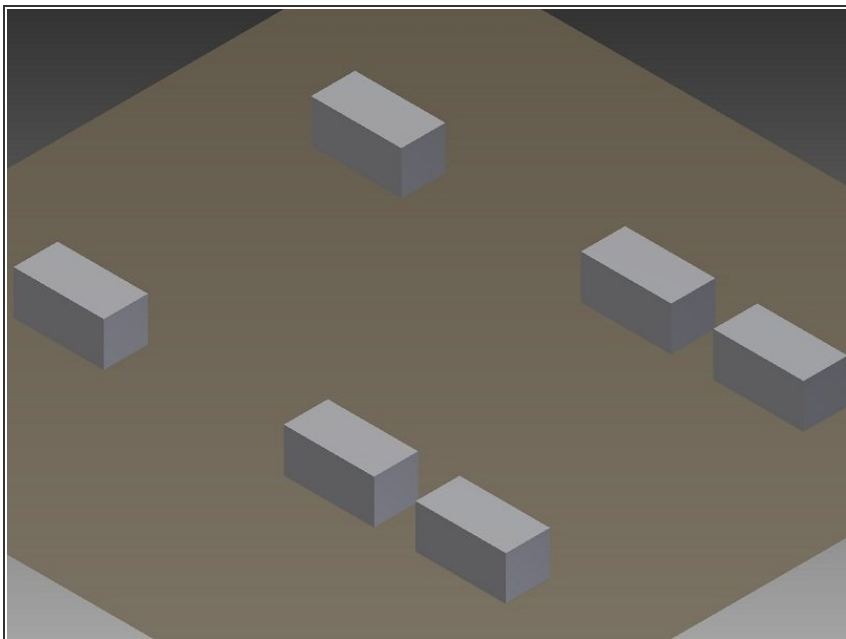
- [Frame pieces](#) (1)
- [Nuts & Bolts](#) (1)
- [Washers](#) (1)

## Step 1 — LifeTrac Frame



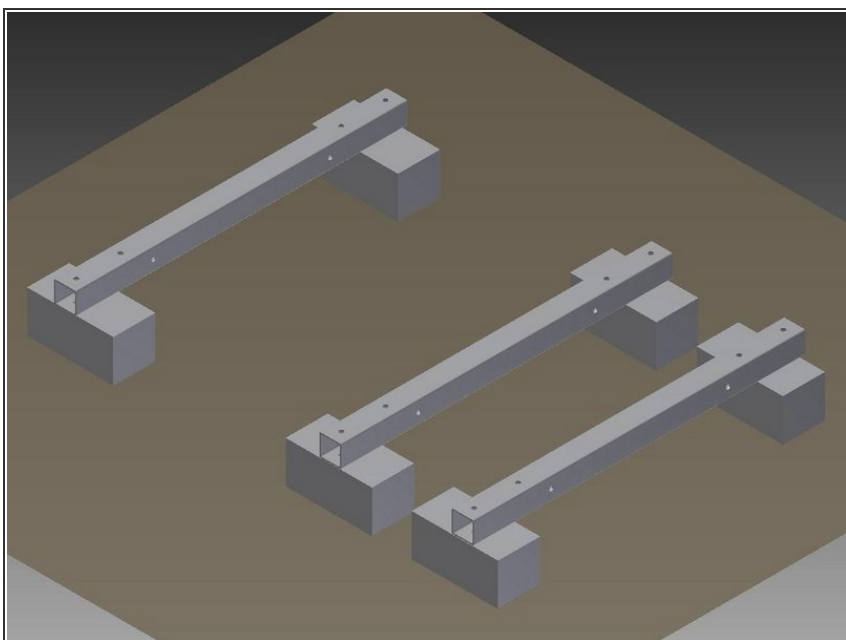
- Allocate bolts.
  - Lay out bolts on assembly table.
  - On each bolt:
    - Attach 2 washers.
    - Loosely attach nuts.

## Step 2



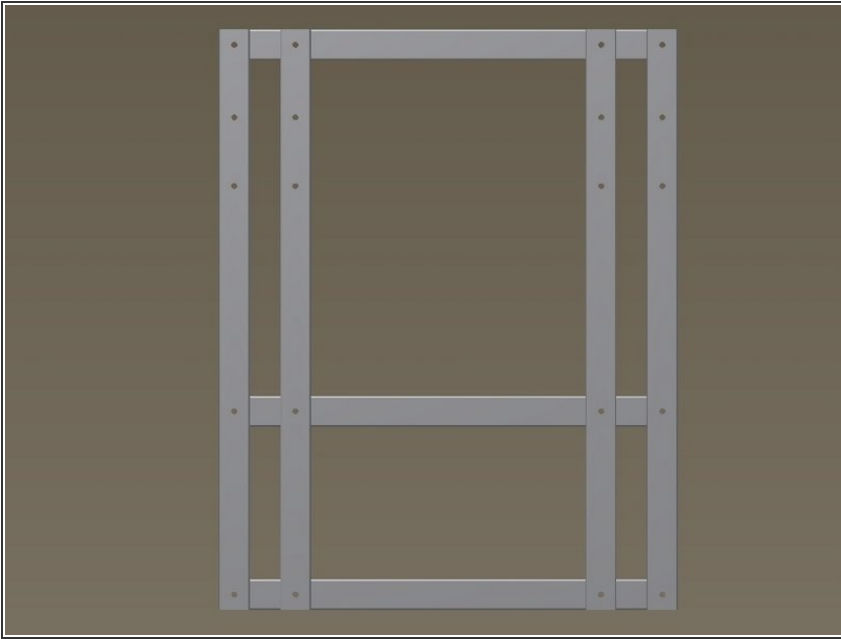
- Lower Frame Assembly
- Place blocks on ground in assembly area.

## Step 3



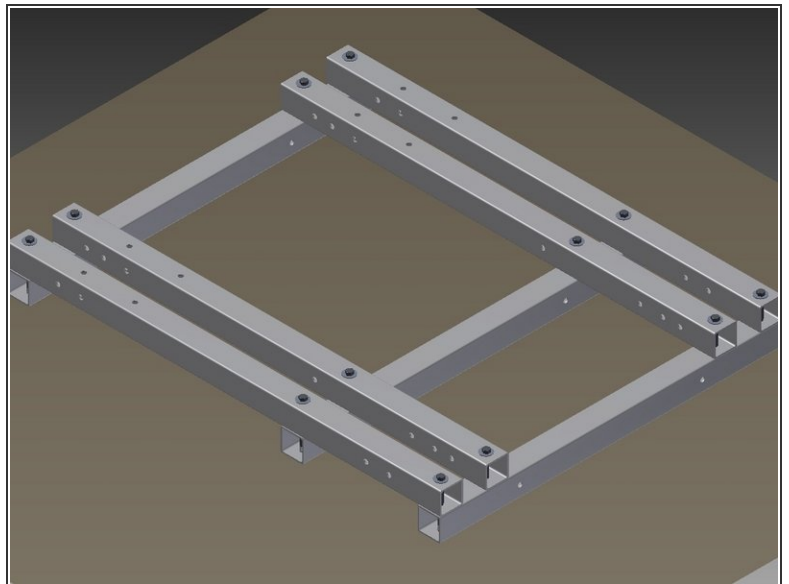
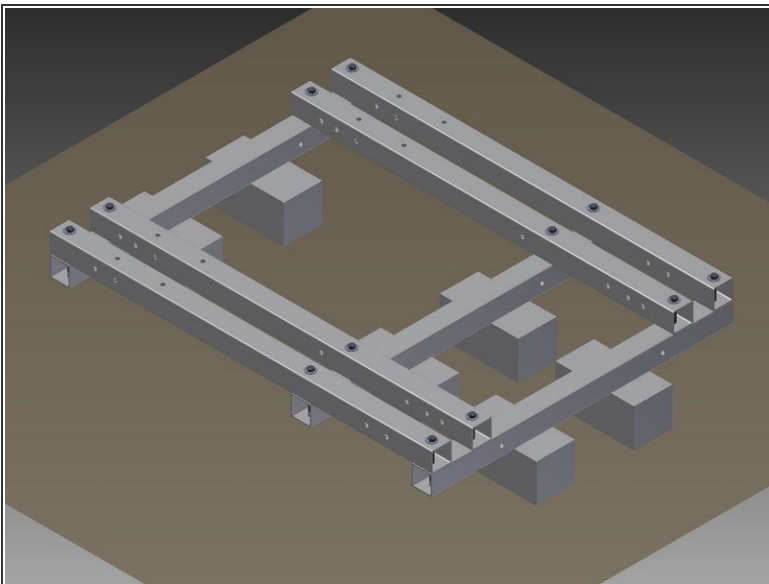
- Place Lower Frame pieces (front-to-back) on blocks.

## Step 4



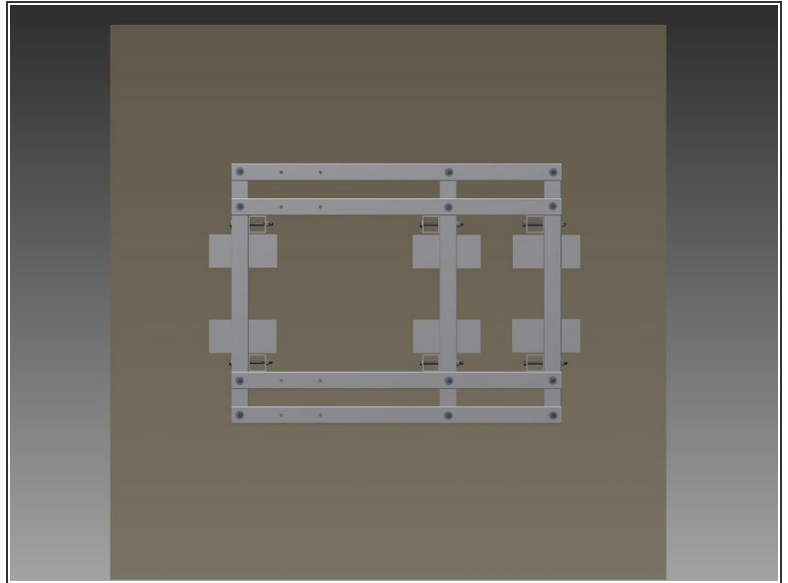
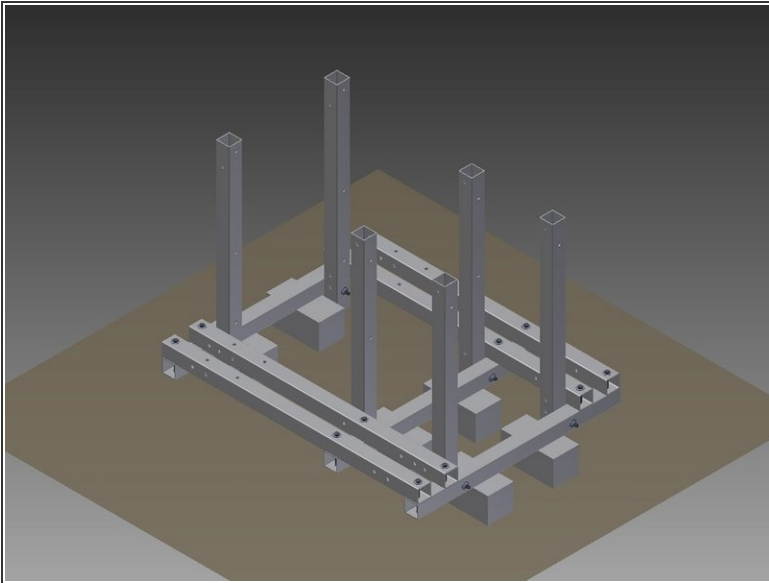
- Align holes.

## Step 5



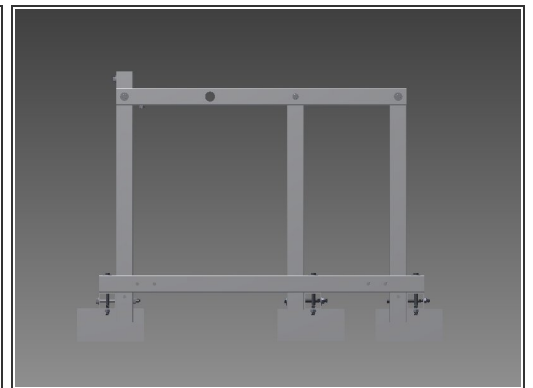
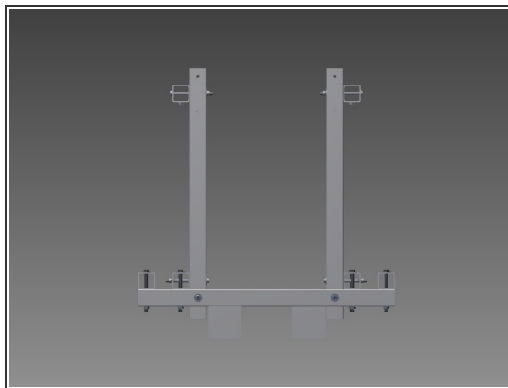
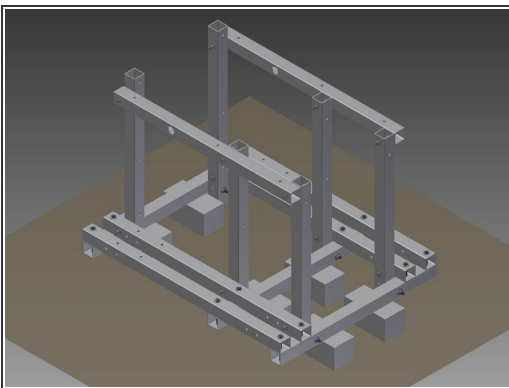
- Bolt Lower Frame together.
- Level the Lower Frame with level.
- Adjust blocks.

## Step 6



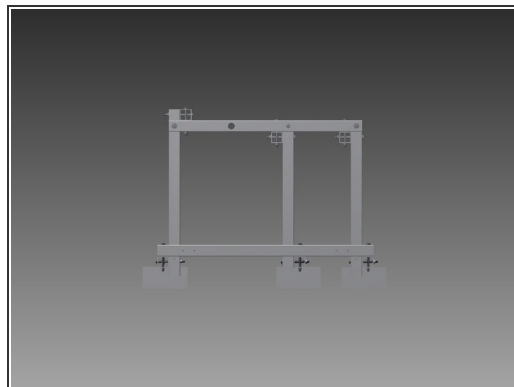
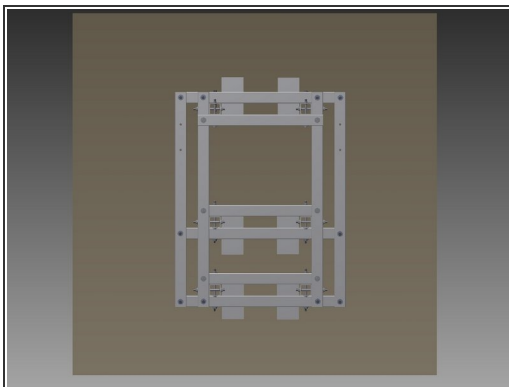
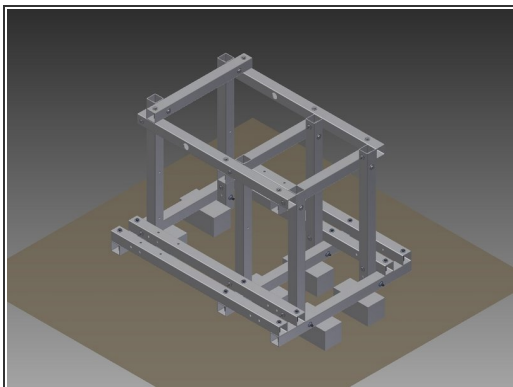
- Mount Vertical Frame pieces to Lower Frame inner corners.
- Tighten loosely. Leave room for play.

## Step 7



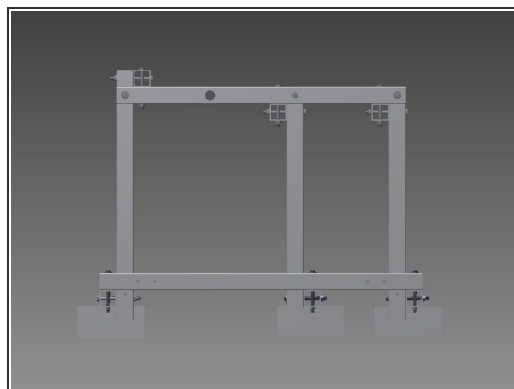
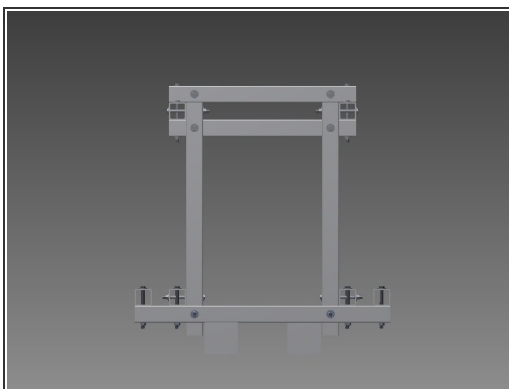
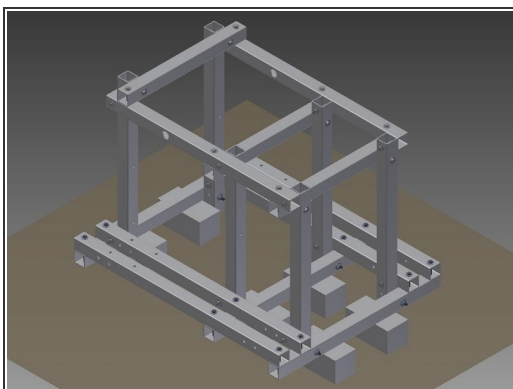
- Mount Upper Crossbrace Frame pieces.

## Step 8



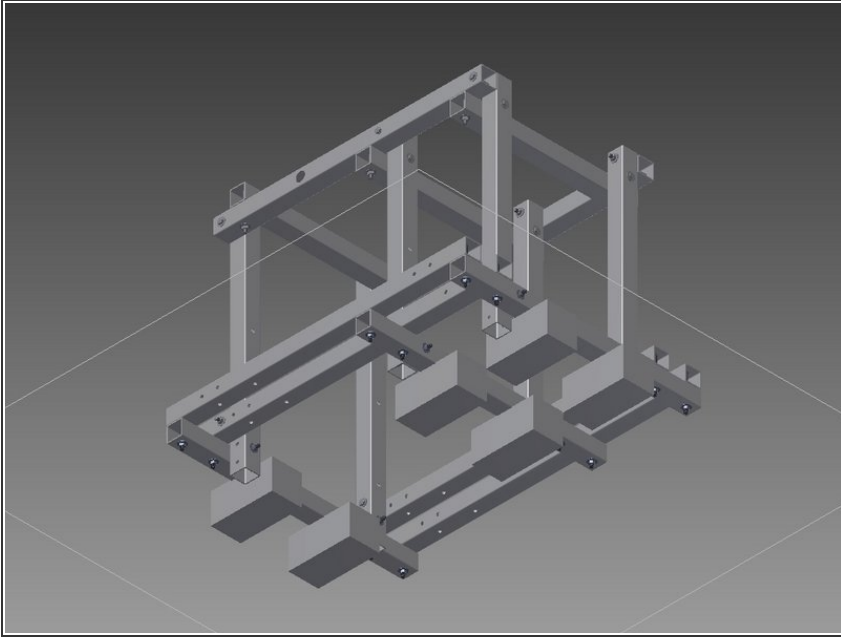
- Mount Upper Front-Back Frame pieces.

## Step 9



- Tighten all frame bolts extra-tight.

## Step 10



● Finished!